

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	20.03.20	Job No.:	N/A	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	2020 539
Product No.:	D412-742	Created By:	MG	Approved By:					
Product Name:	Skidtube	Checked By:	SAD						

Reason for Change:

Release Drawing D5489 Revision C

Documents Released:

D5489 Rev C

IF APPLICABLE: NCR: _____ PAR: _____ CAR: 19-313 CIR: _____ URF: 19-1297

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		MG 20.03.20
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		MG 20.03.20
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		MG 20.03.20
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	MG	D412-742-055 NOW AT CHG#003	
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	Y	MG	Drawing has not been distributed to suppliers	MG 20.03.20
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		MG 20.03.20
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Close URF 19-1297

Close CAR19-313

Quarantine D5489 Rev B, could be sold with Engineering signed off, and with Costumer Support approval

DO NOT SHIP D5489 Rev .B to the following: 1. Abu Dhabi Aviation, 2. Falcon Aviation, 3. ASES

Change numbers to be updated upon FAA approval.

*all parts updated
in place w/ Rev #
see attached
in 2005-11*

ECN Verified & Complete: _____ Date: _____

Order No	Customer Name	Part No	Part Name	Quantity	Ship Date
24839	Abu Dhabi Aviation	D412-742-055	Thru-Bolt Full-Le	4	4/21/2020 MUST BE REV C
24246	Falcon Aviation Services	D412-742-023	New Skidtube, D.	2	5/12/2020 MUST BE REV C - 742-055
25334	PT Airfast Indonesia	D412-742-023	New Skidtube, D.	2	5/14/2020 CAN BE REV B - S264923 - OK TO USE 742-055
24839	Abu Dhabi Aviation	D412-742-055	Thru-Bolt Full-Le	10	5/15/2020 MUST BE REV C - 742-055

25736 648.4703 #1



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Inventory

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Expiry Date
Part Number: D5489-041 Revision: FWD Wearplate Assembly																	
D5489-041	210	QC 21 - SA	S234293	197744		1 pcs	0	S234293	WP001	Bin	Stock	11/23/2019	REV B				
			S241477	197744-A		1 pcs	0	S234293	WP001	Bin	Stock	12/17/2019	REV B				
			S247759	204524		8 pcs	0	S247759	WP001	Bin	Stock	1/15/2020	REV B				
			S270019	208911		3 pcs	0	S270019	WP001	Bin	Stock	4/13/2020	Rev C				
			S270560			4 pcs	0	S247759	WP001	Bin	Stock	4/14/2020	REV.B				
Operation Totals:			5			17	0										
Part Totals:			5			17	0										
Part Number: D5489-045 Revision: AFT Wearplate Assembly																	
D5489-045	210	QC 21 - SA	S242028			3 pcs	0	S234289	WP001	Bin	Stock	12/18/2019	REV B				
			S248273	204525		6 pcs	0	S248273	WP001	Bin	Stock	1/17/2020	REV B				
			S270039	208912		5 pcs	0	S270039	WP001	Bin	Stock	4/13/2020	Rev C				
Operation Totals:			3			14	0										
Part Totals:			3			14	0										
Part Number: D5489-047 Revision: Wearpad Assembly																	
D5489-047	210	QC 21 - SA	S029720			1 pcs	0	s004482	PRELIM	Box	Preliminary	1/5/2018	*				
			S234305	201698		1 pcs	0	S234305	ST611	Bin	Stock	11/24/2019	REV B				
			S247723	204526		11 pcs	0	S247723	ST611	Bin	Stock	1/15/2020	REV B				
			S266179	208563		1 pcs	0	S266179	ST611	Bin	Stock	3/24/2020	REV C				
			S266543	208559		2 pcs	0	S266543	ST611	Bin	Stock	3/26/2020	REV C				
			S270080	208913		6 pcs	0	S270080	ST611	Bin	Stock	4/13/2020	Rev C				
Operation Totals:			6			22	0										
Part Totals:			6			22	0										
Part Number: D5489-3 Revision: MID Wearplate Assembly																	
D5489-3	140	QC 5	S248418	204527		8 pcs	0	S248418	QC 5 - 40		WIP	1/17/2020	Rev C				
Operation Totals:			1			8	0										
D5489-3	180	QC 21 - SA	S095857	181189		2 pcs	0	S095857	PRELIM		Preliminary	7/24/2018	*				
			S208166	198457		1 pcs	0	S208166	PRELIM		Preliminary	8/22/2019	*				
			S270174	208914		6 pcs	0	S270174	WP001		Stock	4/13/2020	Rev C				
Operation Totals:			3			9	0										
Part Totals:			4			17	0										
Totals:			18			70	0										

Plex 5/13/2020 2:30 PM dart.Lacelle.Linda